# STATEMENT OF WORK FOR THE MINE CLEARANCE LAUNCHER MK 154 NSN 1055-01-226-6338 Inspect Repair Only As Necessary

Inspect Repair Only As Necessary (IROAN)
B1315

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# STATEMENT OF WORK FOR THE MINE CLEARANCE LAUNCHER MK 154 Inspect Repair Only As Necessary (IROAN)

- 1.0 <u>SCOPE</u>. This Statement of Work (SOW) establishes and sets forth tasks and identifies the work efforts that shall be performed by the Contractor in the IROAN effort of the **Mine** Clearance Launcher (MCL) MK 154, hereafter referred to as the MK 154. This document contains requirements to restore the MK 154 to Condition Code "A." Condition Code A is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned materiel which is serviceable and issuable to all customers without limitation or restriction. Includes materiel with more than 6 months shelf-life remaining." National Stock Number (NSN) 1055-01-226-6338 shall be known as the MK 154.
- 1.1 <u>Background</u>. IROAN is defined as "That maintenance technique which determines the minimum repairs necessary to restore equipment components or assemblies to prescribed maintenance serviceability standards by utilizing all available diagnostic equipment and test procedures in order to minimize disassembly and parts replacement."
- 2.0 <u>APPLICABLE DOCUMENTS</u>. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

## 2.1 MILITARY SPECIFICATIONS

MIL-C-46168	Coating, Aliphatic Polyurethane, Chemical Agent Resistant.
MIL-C-53039	Coating, Aliphatic Polyurethane, Single Component, Chemical Agent Resistant.

# 2.2 MILITARY STANDARDS

MIL-STD-129	DoD Standard Practice for Military Marking
MIL-STD-130	Identification Marking of US. Military Property
MIL-STD-461	Requirements for the control of Electromagnetic Interference Emission and Susceptibility.

# MILITARY STANDARDS - (For Guidance Only).

MIL-STD-973 Configuration Management

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# 2.3 OTHER GOVERNMENT DOCUMENTS AND PUBLICATIONS

DOD 4000.25-1-M MILSTRIP Manual.

DOD 4160.21-M-1 Defense Materiel Disposition Manual.

NAVICPINST 4491.2A Requisitioning of Contractor Furnished Material From The

Federal Supply System

DTD MEARS Document Type Definition

SL-3-09962A Launcher, Mine Clearance MK 154 Mod 0

TM 09962A-13&P/2 Mark 1 Mod 0 Mine Clearance System.

TI-09962A-35/1 Fabrication and Installation of Electrical Connector Guard for

the Launcher, Mine Clearance MK 154.

TM 3080-12 Corrosion Prevention and Control for Marine Corps Equipment.

TM 3080-50 Corrosion Control Procedures Depot Maintenance Activities for

Marine Corps Equipment

TM 4700-15/1H Ground Equipment Record Procedures.

TM 4750-15/1 Painting and Registration Marking for Marine Corps Combat

and Tactical Equipment.

TM 4750-15/2 Camouflage Paint Patterns.

835028A0000 Mine Clearance Launcher, MK 154, Marine Corps Engineering

**Drawing** 

835028B0000 Container Assembly for MK 154, Marine Corps Engineering

Drawing

## 2.4 Industry Standards

ANSI/ISO/ASQC Q9002 Quality Systems-Model for Quality Assurance in Production,

Installation, and Servicing

ASTM D3951-98 Standard Practice for Commercial Packaging

Copies of Military Standards and Specifications are available from the DOS Single Stock Point, Defense Automation Production Service Philadelphia, Building 4D, 700 Robbins Avenue,

Philadelphia, PA 19111-5094, Telephone (215) 697-2179 or DSN 442-2179, or <a href="http://www.dodssp.daps.mil">http://www.dodssp.daps.mil</a>. Copies of other government documents and publications required by contractors in connection with specific SOW requirements shall be obtained through the contracting officer: Commander, Marine Corps Logistics Bases, (Code 891) Attn: Contracting Officer, 814 Radford Blvd., Albany, Georgia 31704-1128, commercial telephone number (912) 439-6753 or DSN 567-6753. Copies of engineering drawings, if applicable, shall be obtained from Commander (Code 825-3), Marine Corps Logistics Bases, 814 Radford Blvd., Albany, Georgia 31704-1128, commercial telephone number (912) 439-6410 or DSN 567-6410.

# 3.0 REQUIREMENTS

- 3.1 General Tasks. In fulfilling the specified requirements, the Contractor shall:
- a. Provide materials, labor, facilities, missing parts, and repair parts necessary to inspect, diagnose, restore, and test the **MK 154**. Upon completion of IROAN, repaired equipment shall be Condition Code "A".
- b. Provide all tools and test equipment required to test, inspect, repair, and calibrate the MK 154.
- c. Conduct in-process and final on-site testing for witness by an MCLB, Albany, representative.
- d. Be responsible for all structural, electrical and mechanical requirements associated with the restoration of the MK 154.
- 3.2 Detail Tasks. The following tasks describe the different phases for IROAN of the MK 154.
- 3.2.1 Phase I Pre-induction. A pre-induction inspection analysis shall be performed for each MK 154 using the Contractor's diagnosis, inspection and testing techniques to determine extent of work and parts required. This inspection shall included all items associated with the MK 154 as found in SL 3 09962A, TM 09962A-13&P/2, and TI 09962A-35/1. These findings shall be annotated on a Pre-Induction Check list that shall become Appendix A to this SOW and shall be provided to the government in accordance with Paragraph 4.0 of this SOW.
- 3.2.2 <u>Phase II IROAN</u>. After pre-induction tests and inspections have been completed, repair of the **MK 154** shall be accomplished in accordance with this SOW. Deficiencies noted on the Pre-Induction Checklist, (Appendix A), during Phase I shall be repaired/replaced. Components or assemblies shall not be disassembled for replacement of mandatory parts unless that part has failed, or the component assembly wherein the part is located is disassembled for repair.
- a. Pre-Induction Checklist Information recorded on the Pre-Induction Checklist report shall be used as a guide to repair the MK 154 system in accordance with this SOW.

- b. Technical Instruction (TI) All TI's not previously applied to the **MK 154** shall be applied during the IROAN and shall be annotated on Equipment Record Jacket in accordance with TM 4700-15/1H.
- c. Corrosion For corrosion prevention and treatment use TM 3080-12 and TM 3080-50.
  - d. Fluid Leaks The following shall be used as a guide in determining degree of fluid loss:
- (1) Class I Seepage of fluid (as indicated by wetness or discoloration) not great enough to form drops.
- (2) Class II Leakage of fluid great enough to form drops, but not enough to cause drops to fall from the item being checked/inspected.
- (3) Class III Leakage of fluid great enough to form drops that fall from the item being checked/inspected.

### NOTE:

# A class I leak, except in fuel or brake systems, is an acceptable condition at any time and does not require corrective action.

- e. Belts Replace all.
- f. Data Plates All required data plates and decals shall be in place and shall be legible. Each repaired **MK 154** shall have an IROAN data plate affixed to the main unit in close proximity to the existing data plate. The data plate shall meet the requirements of MIL-STD-130 and TM 4750-15/1 and shall contain the Equipment Serial Number, date of IROAN, Date of SOW, SOW number, and Company name of contractor completing work.
- g. Painting/Coating (Exterior/Interior) If painting/coating is required, the **MK 154** shall be cleaned in accordance with TM 3080-50, Chapter 4, and coated with Aliphatic Polyurethane Coating, in accordance with MIL-C-46168 or MIL-C-53039 using TM 4750-15/2 as pattern guidance if required.
- h. Demilitarization All end items that are identified as non-repairable and require demilitarization codes, shall be reported to the Marine Corps Logistics Bases representatives Code 837-1, who will provide disposition instructions in accordance with DODD 4160.21-M-1.
- i. Electromagnetic Emission All requirements pertaining to control of electromagnetic interference, emission and susceptibility shall be in accordance with MIL-STD-461.
  - j. Hardware

- (1) Replace broken, unserviceable and/or missing hardware including nuts, bolts, screws, washers, turnlock fasteners, mandatory, safety, and one-time use items, etc., in accordance with TM 09962A-13&P/2. Unserviceable would include any of the above that failed to function properly.
- (2) Ensure proper hardware locking devices are present and operational on all moving mechanical assemblies.
- (3) Hardware normally supplied with commercial parts shall be used unless specifically prohibited.
- k. Hoses All hoses and fittings shall be visually inspected for damage or deterioration. Any hose showing signs of leakage, kinking or separation of outer coating shall be replaced. This inspection shall be performed during the OTI of the MK 154.
- l. Cable Assemblies All cables and cable connections shall be tested and visually inspected for damage or corrosion. Any cable or cable connector showing signs of damage, corrosion or separation of outer coating shall be repaired/replaced and tested with it's respective component/assembly to assure satisfactory compliance with all operational test
  - m. Filters Replace all.

# 3.2.3 Phase III - Inspection, Testing and Acceptance

- a. Inspection, Testing and Acceptance of the **MK 154** shall be conducted in accordance with TM 09962A-13&P/2.
- b. The Contractor shall be responsible for conducting required tests and shall ensure all necessary personnel are available to complete the final acceptance. Acceptance tests shall be held at the Contractor. MCLB, Albany, Georgia, representatives shall be given a minimum of two weeks notice prior to beginning acceptance testing. The test area shall be cleared of all equipment parts, components, etc., not required for the test.
- c. The Contractor shall be responsible for correcting any deficiencies identified during inspection/testing. MCLB, Albany, Georgia, representatives may require the Contractor to repeat tests or portions thereof, if the original tests fail to demonstrate compliance with this SOW.
- d. Acceptance testing/Operational Tests on all MK 154 repaired under the provisions of this SOW shall be accomplished in accordance with TM 09962A-13&P/2. Operational Tests are to be conducted on each MK 154 upon completion of repairs and prior to the equipment being returned to stock, to insure the unit will perform as required.
- 3.2.4 Phase IV Packaging, Handling, Storage, and Transportation (PHS&T).

- a. The Contractor shall be responsible for preservation and packaging of item(s) being repaired under the terms of this statement of work. All items shall be in accordance with the best commercial practices of ASTM D 3951-98.
  - b. Marking shall be in accordance with MIL-STD-129.
- c. The Marine Corps will provide the contractor with the shipping address(es) for delivery of the repaired equipment. The contractor shall be responsible for arranging for shipment to the pre-designated site(s). The Marine Corps will be responsible for transportation costs associated with shipping the subject equipment to and from the contractor.

# 3.3 Configuration Management

# 3.3.1 Configuration Status Accounting (CSA).

- a. The contractor shall record and submit data on retrofit accomplished during Phase II. Any approved Modifications Instructions (MIs) or Engineering Change Proposals (ECPs) not previously applied shall be incorporated during Phase II of the IROAN process.
- b. The Contractor shall determine the application status of approved configuration changes by visual inspections to the extent possible. The government will identify the configuration changes to be inspected by furnishing a Configuration Inspection Checklist to the Contractor. The Contractor shall use one checklist per **MK 154** to record the inspection findings along with other required data.
- c. The Contractor shall record serial numbers of the assemblies listed on the Configuration Inspection Checklist. The Contractor shall also record the information on the Equipment Record Jacket in accordance with TM 4700-15/1H
- 3.3.2 <u>Configuration Control</u>. The contractor shall apply configuration control procedures to established configuration items. The performance requirements for the MK 154 is under formal configuration control. The baseline configuration for the MK 154 has been established by Marine Corps Drawing numbers 835028A0000 for the Mine Clearance Launcher and 835028B0000 for the container and applicable MIs and ECPs. The contractor shall not implement configuration changes to an item's documented performance or design characteristics without receiving prior written authorization. If deemed necessary to temporarily depart from the approved baseline, the contractor shall submit a Request for Deviation or Request for Waiver using MIL-STD-973 (paragraph 5.4.3 or 5.4.4.) as a guide.

## 3.4 Quality Assurance Provisions

The Contractor shall provide and maintain a Quality System that as minimum, adheres to the requirements of ANSI/ISO/ASQC Q9002 Quality System-Model for Quality Assurance in Production, Installation, and Servicing.

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# 3.5 Acceptance.

The performance of the Contractor and the quality of work delivered, including all equipment furnished and documentation written or compiled, shall be subject to in-process review and inspection during performance. Inspection may be accomplished in-plant or at any work site or location, and Marine Corps representatives shall be permitted to observe the work or to conduct inspection at all reasonable hours. Final inspection and acceptance testing shall be conducted at the Contractor. Final acceptance shall be conducted on 100 percent of items to verify that the units meet all requirements.

# 3.6 Rejection

Failure to comply with any of the specified requirements listed herein shall be reason for rejection by MCLB, Albany, representative. The Contractor shall, at no additional cost to MCLB, Albany, Georgia, provide the following:

- a. Develop an approach for modification or correction of all deficiencies.
- b. Upon approval of a documented approach, the Contractor shall correct the deficiencies and repeat the verification until an acceptable compliance with acceptance test procedures is demonstrated.
- 3.7 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM) GFE is government owned equipment authorized by contract for use by a commercial/Government contractor. It is neither consumed during production nor incorporated into any product. GFM is materiel furnished to a contractor that will be consumed during the course of production or incorporated into product being manufactured/remanufactured under a contract/statement of work. In the event the Marine Corps does have GFE/GFM requirements the Management Control Activity (MCA/Code 827-2), Marine Corps Logistics Bases, Albany, Georgia, will coordinate required GFE and will maintain a central control on Marine Corps assets in the Contractor's possession. The MCA will forward a GFE Accountability agreement to the Contractor Facility for signature to establish a chain of custody and property responsibilities for Marine Corps assets. The Contractor shall report receipt of all GFM and report consumption of GFM to the MCA.
- 3.8 Contractor Furnished Materiel (CFM). The Marine Corps has adopted the Navy's procedures regarding Contractor Furnished Materiel (NAVICPINST 4491.2A) In the event that Contractor Furnished Materiel is required for repair parts, the contractor shall requisition through the DoD Supply System. DOD 4000.25-1-M, (MILSTRIP) Chapter 11 authorizes contractors to requisition through the DoD Supply System.

## 4.0 REPORTS

- 4.1 <u>Repairable Item Inspection Report</u>. The Contractor shall provide a Repairable Item Inspection Report for each **MK 154**. The report shall be identified by United States Marine Corps Serial Number.
- 4.2 <u>Monthly Progress Reports</u>. The Contractor shall provide Monthly Progress Reports summarizing the progress and status of the IROAN Program.
- 4.3 <u>Pre-Induction Checklist</u>. The Contractor shall complete the Pre-Induction Inspection Checklist for each **MK 154** repaired. These documents shall be available during final acceptance testing. One copy of each document shall be provided to MCLB, Albany, Georgia, Code 837-1, after final acceptance of the **MK 154**.

The inspection checklist shall contain, but not be limited to the following:

- (1) MK 154 serial number. Appendix A
- (2) Condition Code of MK 154 at receipt. Appendix A
- (3) Results of operational test. Appendix A
- (4) List of defective parts and assemblies. Appendix B
- (5) List of repair parts and assemblies required for repairs. Appendix C
- (6) Corrosion prevention methods that shall be used. Appendix A

# PRE-INDUCTION CHECKLIST

Appendix A

Serial number:	Condition	n Cod	e at receipt:
Results of operational test:			<u> </u>
		·	
List of defective parts and assemblies.	Appendix A	\	
List of repair parts and assemblies requ			onnendix C
Corrosion prevention methods that shall	_	ums. 1	rppendix C
Corrosion prevention methods that shall	n be useu.		
<del></del>			
	·		
Inspect all components for operating/m			
Visually check components for leaks, d	lamage, loo	se part	ts & hardware. No disassembly of
components is allowed unless the comp	onent is de	termin	ned to be defective
COMPONENT:	Pass	D.:1	ica to se acreetive.
Mast Assy		ran	Remarks:
External-Actuator Cover		ran	
Billerinar rictaator Cover			
Actuator Arm Lever			
Actuator Arm Lever			
Housing to Actuator Assy			
Housing to Actuator Assy Hose Assy,Starboard			
Housing to Actuator Assy Hose Assy,Starboard Starboard Actuator Manifold			Remarks:
Housing to Actuator Assy Hose Assy,Starboard Starboard Actuator Manifold Starboard Actuator Assy			Remarks:
Housing to Actuator Assy Hose Assy, Starboard Starboard Actuator Manifold Starboard Actuator Assy Housing-Actuator Hydraulic			Remarks:
Housing to Actuator Assy Hose Assy, Starboard Starboard Actuator Manifold Starboard Actuator Assy Housing-Actuator Hydraulic Hose Assy, Port			Remarks:
Housing to Actuator Assy Hose Assy, Starboard Starboard Actuator Manifold Starboard Actuator Assy Housing-Actuator Hydraulic Hose Assy, Port Housing - Actuator Hydraulic			Remarks:
Housing to Actuator Assy Hose Assy, Starboard Starboard Actuator Manifold Starboard Actuator Assy Housing-Actuator Hydraulic Hose Assy, Port Housing - Actuator Hydraulic System, Port			Remarks:
Housing to Actuator Assy Hose Assy, Starboard Starboard Actuator Manifold Starboard Actuator Assy Housing-Actuator Hydraulic Hose Assy, Port Housing - Actuator Hydraulic System, Port Port Actuator Manifold			Remarks:
Housing to Actuator Assy Hose Assy, Starboard Starboard Actuator Manifold Starboard Actuator Assy Housing-Actuator Hydraulic Hose Assy, Port Housing - Actuator Hydraulic System, Port Port Actuator Manifold Port Actuator Assy			Remarks:
Housing to Actuator Assy Hose Assy, Starboard Starboard Actuator Manifold Starboard Actuator Assy Housing-Actuator Hydraulic Hose Assy, Port Housing - Actuator Hydraulic System, Port Port Actuator Manifold Port Actuator Assy Starboard/Port Hinge Arm			Remarks:
Housing to Actuator Assy Hose Assy, Starboard Starboard Actuator Manifold Starboard Actuator Assy Housing-Actuator Hydraulic Hose Assy, Port Housing - Actuator Hydraulic System, Port Port Actuator Manifold Port Actuator Assy			Remarks:
Housing to Actuator Assy Hose Assy, Starboard Starboard Actuator Manifold Starboard Actuator Assy Housing-Actuator Hydraulic Hose Assy, Port Housing - Actuator Hydraulic System, Port Port Actuator Manifold Port Actuator Assy Starboard/Port Hinge Arm			Remarks:
Housing to Actuator Assy Hose Assy, Starboard Starboard Actuator Manifold Starboard Actuator Assy Housing-Actuator Hydraulic Hose Assy, Port Housing - Actuator Hydraulic System, Port Port Actuator Manifold Port Actuator Assy Starboard/Port Hinge Arm Starboard Door Assy			Remarks:
Housing to Actuator Assy Hose Assy, Starboard Starboard Actuator Manifold Starboard Actuator Assy Housing-Actuator Hydraulic Hose Assy, Port Housing - Actuator Hydraulic System, Port Port Actuator Manifold Port Actuator Assy Starboard/Port Hinge Arm Starboard Door Assy Door Seals Door Latch Rod, Starboard Door			Remarks:
Housing to Actuator Assy Hose Assy, Starboard Starboard Actuator Manifold Starboard Actuator Assy Housing-Actuator Hydraulic Hose Assy, Port Housing - Actuator Hydraulic System, Port Port Actuator Manifold Port Actuator Assy Starboard/Port Hinge Arm Starboard Door Assy Door Seals			Remarks:

COMPONENT:	Pass	Fail	Remarks:
Launcher Cylinder Hydraulic Hose Assy			
Launch Cylinder Hose Assys			
Launcher Cylinder			
Launcher Cylinder Swivel Joint			
Elevation Cylinder Hose Assys			
Elevation Cylinder Swivel Joint & Elbows			
Elevation Cylinder Assy			
Elevation Cylinder Manifold			
Elevation Cylinder			
Turnbuckle Connecting Rod			
Elevation Cylinder Linkage Adjustment			
Connecting Rod			
Pivot Pin			
Pivot Bearings			
Center Sheath			
Shield			
Launcher Platform Rail			
Travel Lock Assy			
Pivot Assy			
Bumper			
Stop			
Bracket, Connecting Rod			
Mercury Switch Box			
Pendulum Box Assy			
Rockets Power Distribution Box			
Rocker Arm			
Support Arm			
Arm Sheath			
Port/Starboard Intermediate Sheath			
Sequence Lock Manifold			
Sequence Lock Manifold Hydraulic Assys			
Support Arm Tube Assys			
Elbow			
Elbow Bracket Three-Hole Bulkhead			
Tube Angle Mounting Launcher Housing Tube Assy	<del></del>		
Junction Box A			
Junction Box A  Junction Box B			
Limit Switch			
Limit Switch Arm Bracket		<del></del>	
Wiring Harness W15			
Pivot Bracket			
Spring			
Test Plugs			
Nipple			
Coupler		_	
Lower Seal			

# PRE-INDUCTION CHECKLIST

Appendix A

COMPONENT:	Pass	Fail	Remarks:
Sheath			
Intermediate Housing Sheath			
Port Housing Guard			
Starboard Housing Guard			
Forward Port Housing Guard			
Aft Port Housing Guard			
Forward Starboard Housing Guard			
Aft Starboard Housing Guard			
Port/Starboard Bar			
Swivel Elbow (Port H2)			
Tie-Down and Adapter Assy			
Tie-Down Adapter			
Tie-Down Assy			
Aft Wall Guard			
Aft Guard Assy			
Aft Port Guard			
Aft Starboard Guard			
Forward Guard Assy			
Cable Guide			
Starboard Cable Guide			
Aft Port Cable Guide			
Lower Engine Access Cover Latch			
Upper Engine Access Cover Striker			
Rail			
Center Channel Assy			
Aft Pallet Rail Tie-Down Bracket			
Port/Starboard Ramp	<u> </u>		
Rear Pallet Assy			
Wear Plate			
Quick Release Pins			
Starboard Ramp Crossmember			
Ramp Wear Plates			
Aft Pallet			
Forward Pallet Assy			
Housing to Forward Pallet Hose Assys			
Capstan Hydraulic Hose Assy			
Forward Pallet Rail Tie-Down Bracket			
Quick Disconnect Coupler Fitting			
Power Distribution Box Assy			
Quick Disconnect Nipple Fitting			
200A Circuit Breaker			
2A Circuit Breaker			
10A Circuit Breaker			
200A Relay			
10A Relay			
Terminal Block			
Indicator Light Assy			
Toggle Switch			
			- · · · · · · · · · · · · · · · · · · ·

APPENDIX A

COMPONENT:	Pass	Fail	Remarks:
Slave Plug			
Capstan with Hydraulic Motor Assy			
Capstan Drum			
Reduction Gearbox			
Reduction Gearbox Lubricating Oils			
Reduction Gearbox Oil Change			
Hydraulic Filter Change			
Capstan Hydraulic Motor			
Hydraulic Power Unit			
Manual Hydraulic Pump			
Manual Hydraulic Pump Handle			
Electric Motor/Hydraulic Pump			
Electric Motor/Hydraulic Pump			
Control Manifold			
Reservoir Assy			
Sight Glass			
Relief Valve			
Pressure Gauge			
Manual Pump Outlet Tube			
Manual Pump Inlet Tube			
Clip Spring			
Hydraulic Pump Inlet Tube			
Hydraulic Pump Outlet Tube			
Wiring Harness W12			
Wiring Harness W13			
Wiring Harness W14			
Arm Switch			
Control Box			
Control Box & Mounting			
Brackets Assy			
Brackets			
Lamps			
Selector Knob			
Toggle Switch Guard			
Receptacles			
Receptacle Connections			
10A Relay			
Relay Connections			
Filters			
Filter Connections			
System Power Switch			
System Power Switch Connections			
Panel Light			
Panel Light Connections			
Push Switches			
Push Switch Connections			
Rotary Switch			
Rotary Switch Connections			

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# PRE-INDUCTION CHECKLIST

Appendix A

COMPONENT:	Pass	Fail	Remarks:
Launch Angle Indicator			
Circuit Board Assy			
Circuit Board Assembly Connections			
Indicator Light			
Indicator Light Connections			
Raise/Lower Switch			
Raise/Lower Switch Connections			
Electric Wire			
Wire Connections			
Container, Top			
Container, Bottom			
Gasket, Container Joint			

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COMPONENT:	REMARKS:
Mast Assy	
External-Actuator Cover	
Actuator Arm Lever	
Housing to Actuator Assy	
Hose Assy, Starboard	
Starboard Actuator Manifold	
Starboard Actuator Assy	
Housing-Actuator Hydraulic Hse	
Assy, Port	
Housing - Actuator Hydraulic	
System, Port	
Port Actuator Manifold	
Port Actuator Assy	
Starboard/Port Hinge Arm	
Starboard Door Assy	
Door Seals	
Door Latch Rod, Starboard Door	
Port Door Assy	
Wiring Harness W16	
Platform, Equipped for Access	
Launcher Cylinder Hydraulic Hose	
Assy	
Launch Cylinder Hose Assys	
Launcher Cylinder  Launcher Cylinder	
Launcher Cylinder Swivel Joint	
Elevation Cylinder Hose Assys	
Elevation Cylinder Swivel Joint &	
Elbows	
Elevation Cylinder Assy	
Elevation Cylinder Manifold	
Elevation Cylinder  Elevation Cylinder	
Turnbuckle Connecting Rod	
Elevation Cylinder Linkage	
Adjustment	
Connecting Rod	
Pivot Pin	
Pivot Bearings	
Center Sheath	
Shield	
Launcher Platform Rail	
Travel Lock Assy	
Pivot Assy	
Bumper	
Stop	
Bracket, Connecting Rod	
Mercury Switch Box	·
Pendulum Box Assy	
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# LIST OF DEFECTIVE PARTS AND ASSEMBLIES

COMPONENT:	REMARKS:
Rockets Power Distribution Box	
Rocker Arm	
Support Arm	
Arm Sheath Port/Starboard	
Intermediate Sheath	
Sequence Lock Manifold	
Sequence Lck Manifold Hydraulic	
Asy	
Support Arm Tube Assys	
Elbow	
Elbow Bracket	
Three-Hole Bulkhead Tube	
Angle Mounting	
Launcher Housing	
Tube Assys	
Junction Box A	
Junction Box B	
Limit Switch	
Limit Switch Arm Bracket Wiring	
Harness Wl5	
Pivot Bracket	
Spring	
Test Plugs	
Nipple	
Coupler	
Lower Seal	
Sheath	
Intermediate Housing Sheath	
Port Housing Guard Starboard	
Housing Guard	
Forward Port Housing Guard	
Aft Port Housing Guard	
Forward Starboard Housing Guard	
Aft Starboard Housing Guard	
Port/Starboard Bar	
Swivel Elbow (Port H2)	
Tie-Down and Adapter Assy	
Tie-Down Adapter	
Tie-Down Assy Aft Wall	
Guard Aft Guard Assy Aft Port Guard	
Aft Starboard Guard Forward Guard	
Assy Cable Guide Starboard Cable	
Guide Aft Port Cable Guide Lower	
Engine Access Cover Latch Upper	
Engine Acc Cover Strike Rail	
COMPONENT:	
Center Channel Assy	
Aft Pallet Rail Tie-Down Bracket	

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# LIST OF DEFECTIVE PARTS AND ASSEMBLIES

Port/Starboard Ramp	REMARKS:
Rear Pallet Assy	
Wear Plate	
Quick Release Pins	
Starboard Ramp Crossmember	
Ramp Wear Plates	
Aft Pallet	
Forward Pallet Assy	
Housing to Forward Pallet Hose	-
Assys	
Capstan Hydraulic Hose Assys	
Forward Pallet Rail Tie-Down	
Bracket	
Quick Disconnect Coupler Fitting	
Power Distribution Box Assy	
Quick Disconnect Nipple Fitting	
200A Circuit Breaker	
2A Circuit Breaker	
10A Circuit Breaker	
200A Relay	
10A Relay	
Terminal Block Indicator Light Assy	
Toggle Switch Slave Plug Capstan	
with Hydraulic Motor Assy Capstan	
Drum Reduction Gearbox	
Reduction Gearbox Lubricating Oils	
Reduction Gearbox Oil Change	
Hydraulic Filter Change	
Capstan Hydraulic Motor	
Hydraulic Power Unit	
Manual Hydraulic Pump	
Manual Hydraulic Pump Handle	
Electric Motor/Hydraulic Pump	
Electric Motor/Hydraulic Pump	
Control Manifold	
Reservoir Assy	
Sight Glass	
Relief Valve	
Pressure Gauge	
Manual Pump Outlet Tube	
Manual Pump Inlet Tube	
Clip Spring	
Hydraulic Pump Inlet Tube	
COMPONENT:	
Hydraulic Pump Outlet Tube	
Wiring Harness W12	
Wiring Harness W13	
Wiring Harness W14	
Arm Switch	

# **JANUARY 2000**

# SOW-01-837-1-09962A-2/1 LIST OF DEFECTIVE PARTS **AND ASSEMBLIES**

Control Box	REMARKS:	
Control Bx & Mounting Brackets		
Assy		
Brackets		
Lamps		
Selector Knob		
Toggle Switch Guard		
Receptacles		
Receptacle Connections		
10A Relay		
Relay Connections		
Filters		
Filter Connections		
System Power Switch		
System Power Switch Connections		
Panel Light		
Panel Light Connections		
Push Switches		
Push Switch Connections		
Rotary Switch		
Rotary Switch Connections		
Launch Angle Indicator		
Circuit Board Assy		
Circuit Board Assy Connections		
Indicator Light		
Indicator Light Connections		
Raise/Lower Switch		
Raise/Lower Switch Connections		
Electric Wire		
Wire Connections		
Container, Top		
Container, Bottom		
Gasket, Container Joint		
ADDITIONAL ODCEDIATIONS		
ADDITIONAL OBSERVATIONS:		
		-
······································		

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# Appendix C

# LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENT:	REMARKS:
Mast Assy	
External-Actuator Cover	
Actuator Arm Lever	
Housing to Actuator Assy Hose	
Assy,Strbrd Starboard Starboard	
Actuator Manifold	
Starboard Actuator Assy	
Housing-Actuator Hydraulic Hse	
Assy, Port	
Housing – Actuator Hydraulic	
System, Port	
Port Actuator Manifold	
Port Actuator Assy	
Starboard/Port Hinge Arm	
Starboard Door Assy	
Door Seals	
Door Latch Rod, Starboard Door	
Port Door Assy	
Wiring Harness W16	
Platform, Equipped for Access	
Launcher Cylinder Hydraulic Hose	
Assy	
Launch Cylinder Hose Assys	
Launcher Cylinder	
Launcher Cylinder Swivel Joint	
Elevation Cylinder Hose Assys	
Elevation Cylinder Swivel Joint &	
Elbows	
Elevation Cylinder Assy	
Elevation Cylinder Manifold	
Elevation Cylinder	
Turnbuckle Connecting Rod	
Elevation Cylinder Linkage	
Adjustment	
Connecting Rod	
Pivot Pin	
Pivot Bearings	
Center Sheath	
Shield	
Launcher Platform Rail	
Travel Lock Assy	
Pivot Assy	
Bumper	
Stop	
Bracket, Connecting Rod	
Mercury Switch Box Pendulum Box	
Assy	

APPENDIX C

# LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENT:	REMARKS:
Rockets Power Distribution Box	
Rocker Arm Support Arm Arm	
Sheath Port/Starboard Intermediate	
Sheath	
Sequence Lock Manifold	
Sequence Lck Manifold Hydraul Asy	
Support Arm Tube Assys	
Elbow	
Elbow Bracket Three-Hole Bulkhead	
Tube Angle Mounting	
Launcher Housing Tube Assys	
Junction Box A	
Junction Box B	
Limit Switch	
Limit Switch Arm Bracket Wiring	
Harness W15	
Pivot Bracket	
Spring	
Test Plugs	
Nipple	<u> </u>
Coupler	
Lower Seal	
Sheath	
Intermediate Housing Sheath	
Port Housing Guard Starboard	
Housing Guard	
Forward Port Housing Guard	
Aft Port Housing Guard	
Forward Starboard Housing Guard	
Aft Starboard Housing Guard	
Port/Starboard Bar	
Swivel Elbow (Port H2)	
Tie-Down and Adapter Assy	
Tie-Down Adapter	
Tie-Down Assy Aft Wall Guard Aft	
Guard Assy Aft Port Guard Aft	
Starboard Guard Forward Guard Assy	<u> </u>
Cable Guide Starboard Cable Guide	
Aft Port Cable Guide Lower Engine	
Access Cover Latch Upper Eng	
Access Cover Striker Rail	
COMPONENT:	
Center Channel Assy	
Aft Pallet Rail Tie-Down Bracket	
Port/Starboard Ramp	
Rear Pallet Assy	
Wear Plate	

# LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

Quick Release Pins	REMARKS:
Starboard Ramp Crossmember	
Ramp Wear Plates	
Aft Pallet	
Forward Pallet Assy	
Housing to Forward Pallet Hose Assy	
Capstan Hydraulic Hose Assys	
Forward Pallet Rail Tie-Down	
Bracket	
Quick Disconnect Coupler Fitting	
Power Distribution Box Assy	
Quick Disconnect Nipple Fitting	
200A Circuit Breaker	
2A Circuit Breaker	
10A Circuit Breaker	
200A Relay	
10A Relay	
Terminal Block Indicator Light Assy	
Toggle Switch Slave Plug Capstan	
with Hydraulic Motor Assy Capstan	
Drum Reduction Gearbox	
Reduction Gearbox Lubricating Oils	
Reduction Gearbox Oil Change	
Hydraulic Filter Change	
Capstan Hydraulic Motor	
Hydraulic Power Unit	
Manual Hydraulic Pump	
Manual Hydraulic Pump Handle	
Electric Motor/Hydraulic Pump	
Electric Motor/Hydraulic Pump	
Control Manifold	
Reservoir Assy	
Sight Glass	
Relief Valve	
Pressure Gauge	
Manual Pump Outlet Tube	
Manual Pump Inlet Tube	
Clip Spring	
Hydraulic Pump Inlet Tube	
COMPONENT:	
Hydraulic Pump Outlet Tube	
Wiring Harness W12	
Wiring Harness W13	
Wiring Harness W14	
Arm Switch	
Control Box	
Control Box  Control Bx & Mounting Brackets Assy	
Brackets	
LINGROLD	

# Appendix C

# SOW 01 837 1 09962A 2/1 JANUARY 2000

# LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

Lamps	REMARKS:
Selector Knob	
Toggle Switch Guard	
Receptacles	
Receptacle Connections	
10A Relay	
Relay Connections	
Filters	
Filter Connections	
System Power Switch	
System Power Switch Connections	
Panel Light	
Panel Light Connections	
Push Switches	
Push Switch Connections	
Rotary Switch	
Rotary Switch Connections	
Launch Angle Indicator	
Circuit Board Assy	
Circuit Board Assy Connections	
Indicator Light	
Indicator Light Connections	
Raise/Lower Switch	
Raise/Lower Switch Connections	
Electric Wire	
Wire Connections	
Container, Top	
Container, Bottom	
Gasket, Container Joint	
ADDITIONAL NOTES:	

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17. PRICE GROUP

18. ESTIMATED TOTAL PRICE

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Form Approved OMB No. 1704-0188

17 PRICE GROUP

18 ESTIMATED TOTAL PRICE

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17. PRICE GROUP

18. ESTIMATED TOTAL PRICE

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